



DESIGNTEK SPORTS BACK SYSTEM

PART NUMBER: 3606009702

Fitting instructions



Tools Requires:

- No 3 Philips screwdriver.
- No 2 Philips screwdriver.
- Torx T30 screwdriver.
- 16mm ½" Socket.
- ½" Ratchet
- ½" Extension
- 3/8" Ratchet
- 3/8" Extension
- 3/8" 10mm Socket
- 3/8" 13mm socket
- 3/8" 17mm socket
- 13mm Spanner

Other tools may be required depending on condition of fixings etc. but this is a guide as to what you will need.

Additional Parts Recommended (as shown in picture above):

- 2 x Cat Clamps – part number 99711123001
- 6 x Nuts to hold brackets to car – part number 99908405202
- 2 x Short bolts to hold bracket to exhaust – part number 90007536502
- 2 x Long Bolts to hold bracket to exhaust – part number 900037810501/1
- 4 x Nuts to hold Bracket to exhaust – part number 99711123001

Instructions:

1. Open Engine Cover
2. Remove the two No 3 Philips headed screws that hold rear lamps.



(1 in each lamp)

3. Pull Lamps away from car, undo connector and remove lamps from car.



4. Undo the two plastic Scrivets with No 2 Philips screwdriver and remove.



(1 each side of car)

5. Undo the two T30 headed screws that hold the rear bumper to the rear $\frac{1}{4}$ panels.



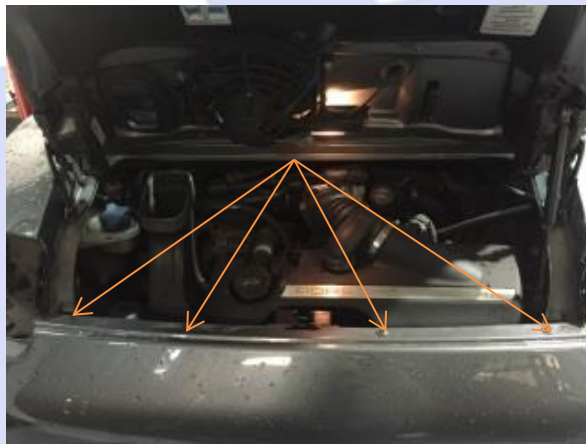
(1 each side of car)

6. Undo the six T30 headed screws that hold the bumper underneath the car.

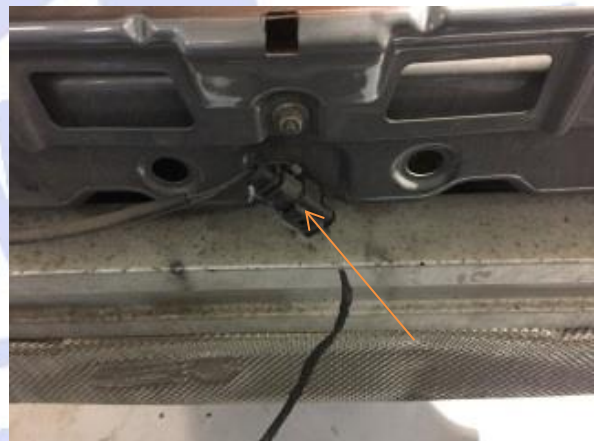


(2 at the rear and 2 each side)

7. Undo the four T30 headed screws that hold the bumper to the top of the car.



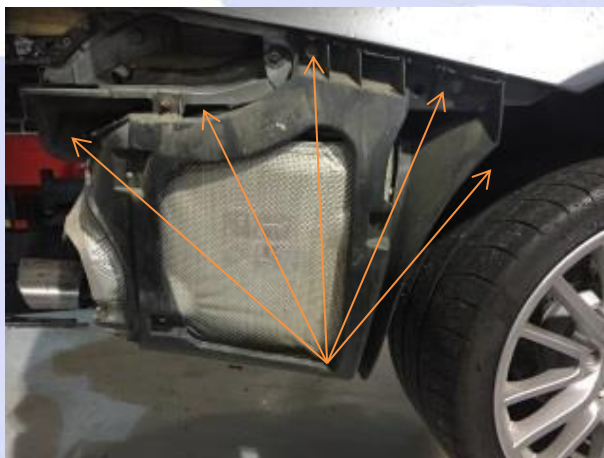
8. Starting with the front corners pull the bumper away from the car. With bumper half off disconnect number plate wiring. (there may also be parking sensor loom if fitted).



9. Undo the two T30 headed screws that hold the crash bar heat shield to the rear box heat shields (1 each side) and the two 16mm headed bolts that hold crash bar to the car.



10. Undo the five 10mm headed nuts and bolts that hold back box heat shields to car each side.



11. If using old tips then undo 13mm nuts that hold tips to back box and remove.



12. Undo the four 17mm headed bolts that hold the clamps between cats and back boxes.



(2 on each clamp).

13. Undo the six (3 each side) 13mm headed nuts that hold back box to car then remove boxes from car.



14. On each back box undo and remove the two 13mm headed nuts and bolts that hold the brackets on to the boxes.



15. Fit Brackets to new exhaust boxes but leave nuts and bolts loose.



16. Fit clamps to cats (we recommend replacing with new).



17. Fit new boxes to car, sliding into cat clamp first then installing the three nuts that hold bracket to car.



18. Once boxes are in place tighten all fixings.

19. Fit new tail pipes to back box but leave loose until bumper refitted.



20. Refit the rear box heat shields.

21. Refit Rear bumper the reverse of removal so follow points 9 – 1.

22. Do final check of tail trim alignment then tighten fixings.

