



**DESIGN 911**  
Centre for Porsche

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INSTALLATION INSTRUCTIONS

# 911 Turbo / Widebody Rear Wheel Arch Kit

What this bundle includes (please note that some parts are optional and this can be costumed to what you require) -

- Rear wheel arch extension
- You can install on your current rear panel or purchase one supplied by Dansk on our website

We have teamed up with one of our suppliers Dansk, who supply exclusive high quality spare parts and accessories. We have put together a kit for your Porsche, along with the instructions so you are able to fit it yourself. Please ensure you have the necessary equipment before you proceed to install.

LEFT 93050360700GRV /1

RIGHT 93050360800GRV/1

Please note, arches can be installed on your original wing if they are an F model (66-74).

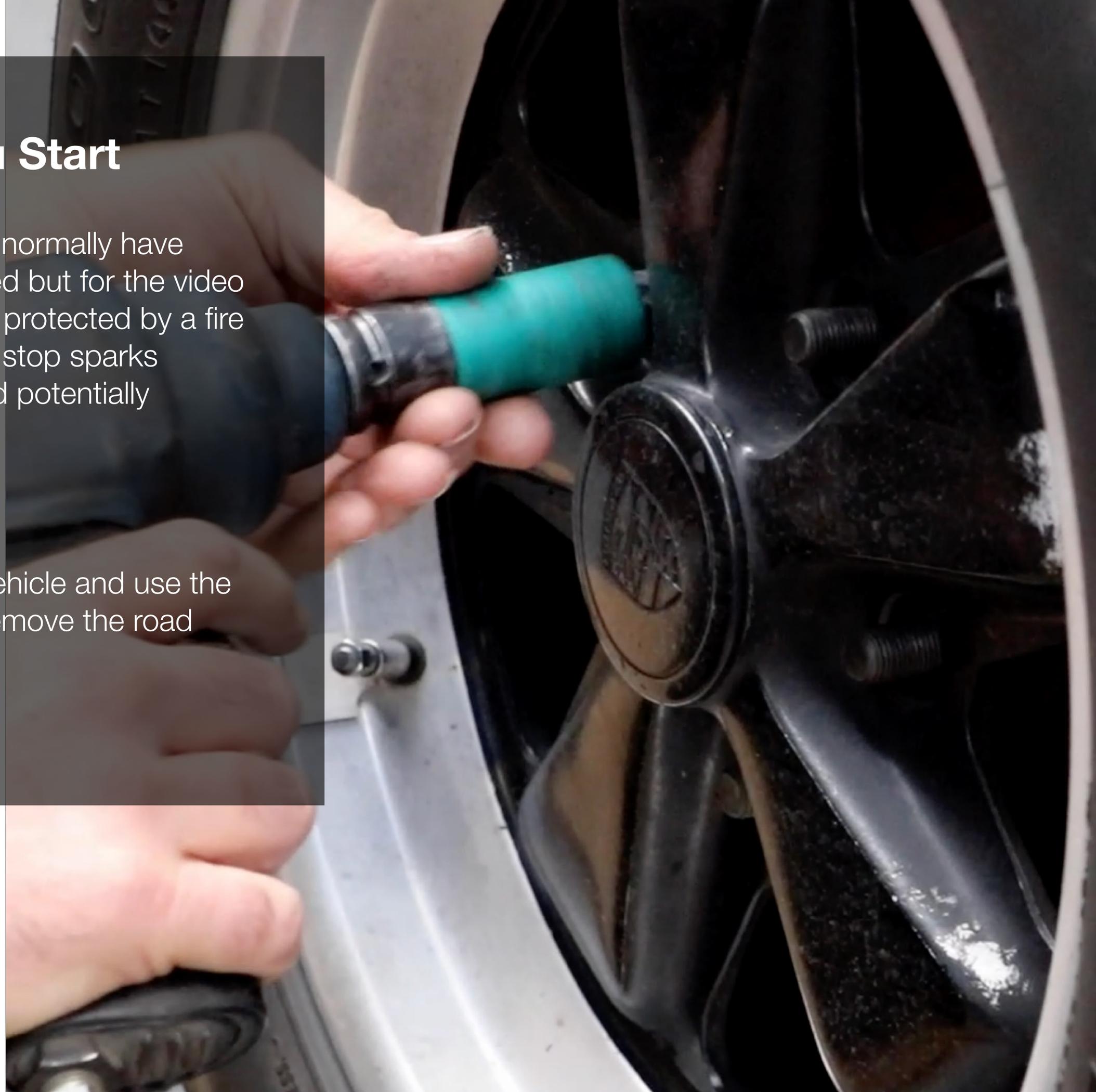


## Before You Start

1. Vehicle would normally have windows removed but for the video the windows are protected by a fire blanket. This will stop sparks melting them and potentially causing a fire.

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2. Jack up the vehicle and use the chassis stand, remove the road wheel.



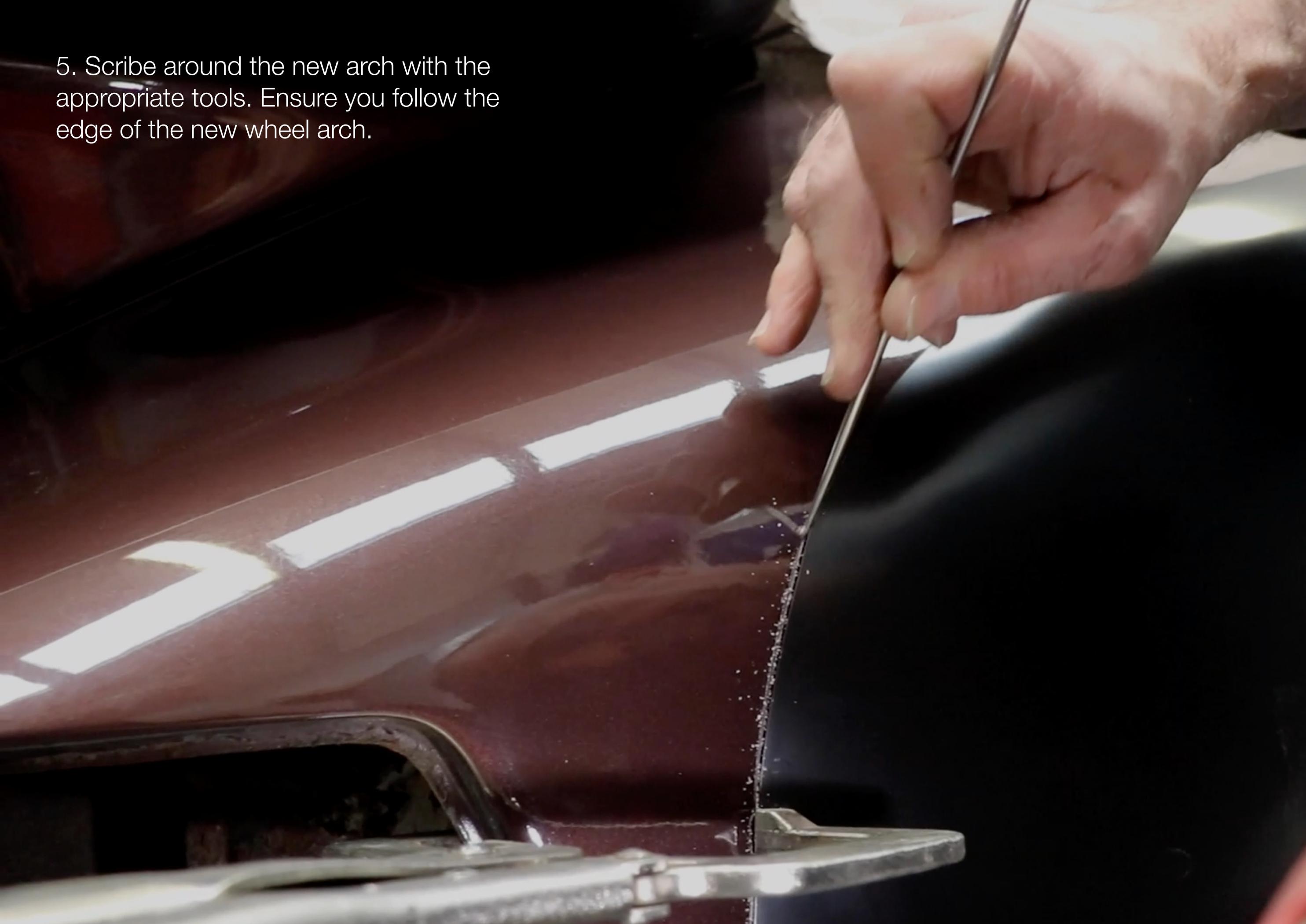


3. Please remove the rear torsion bar cover plate.

4. Now you can clamp the arch to body. Please ensure that you are aligning the torso bar hole, front and rear arch lips.



5. Scribe around the new arch with the appropriate tools. Ensure you follow the edge of the new wheel arch.

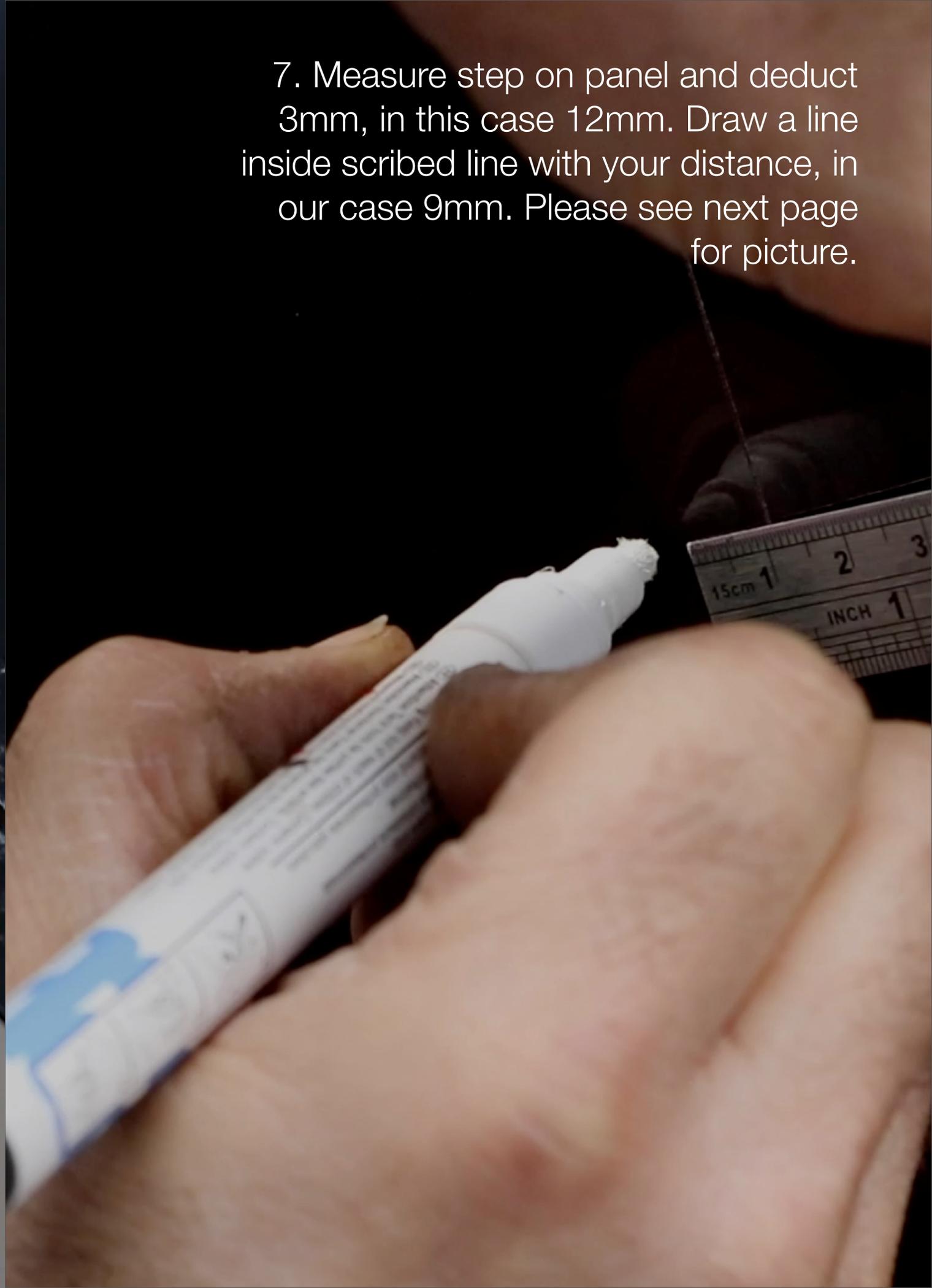




6. Remove the arch and with a joggling flange tool, create a step on the end of the panel to be welded.



7. Measure step on panel and deduct 3mm, in this case 12mm. Draw a line inside scribed line with your distance, in our case 9mm. Please see next page for picture.







8. Cut along inside line taking note not to damage anything behind the panel.

9. Clean inside and outside edge on existing arch.  
Clean inside edge on replacement arch.





10. Refit new arch and check alignment

11. Weld arch using your preferred method, we use stitch, plug or spot welding.





12. Clean up welds, seal joint underneath with sealer and stone chip.

## Finished Product

Now your wheel arch is complete!  
Please feel free to get in touch with  
us if you have any questions  
regarding the parts or the  
installation.

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